

DATA SHEET (effective 06/18/12)

Polymer Base: Pure EPDM

F-03944 (Dark Gray)

Physical Properties	Unit	Test Method	Typical Results
Density	kg/m ³	ASTM D 1056	304 ± 64
	lb/ft ³	ASTM D 1056	19 ± 4
Hardness, Durometer Shore 00		ASTM D 2240	65 ± 5
Compression Deflection (25%)	kPa	ASTM D 1056	110 ± 21
	psi	ASTM D 1056	16 ± 3
Compression Set	%	ASTM D 1056	≤ 25%
Tensile Strength	kPa	ASTM D 412 (Die A)	1030
	psi	ASTM D 412 (Die A)	150
Tear Strength	kN/m	ASTM D 624 (Die C)	3.5
	lb/in	ASTM D 624 (Die C)	20
Elongation	%	ASTM D 412 (Die A)	125%
Resilience	%	ASTM D 2632	60%
Service Temperature			
Low	°F	ASTM D 746	-70
High Continuous	°F	ASTM D 746	220
High Intermittent	°F	ASTM D 746	250
Water Absorption			
Maximum Weight Change	%	ASTM D 1056	< 5%
Fluid Immersion (7 days at 23 °C [73.4 °F])			
ASTM Ref. Fuel B, Weight Change (%)	%	ASTM D 1056	Not Applicable
Accelerated Aging (7 days at 70 °C [158 °F])			
Flexibility (180° bend without cracking)		ASTM D 1056	Pass
Appearance change		ASTM D 1056	None
Change in Compression Deflection	%	ASTM D 1056	± 30%
Combustion Characteristics		FMVSS-302	Pass

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